

TITLE STAMP DESIGN BECHUANALAND - SIMPLEX	MATERIAL	FINISH	DRAWING NO L 1267B
NEXT ASSEMBLY			ISSUES.

1.	17-7-57
2	L1267C. REMOVED 24-2-67 67/047



STANDARD BLANK S.5272A

GENERAL DEPTH OF ETCHING
OR ENGRAVING .030" / .035"

DRAWN BY:- LJ	THIS DRAWING. NOT TO BE SCALED.	THIRD ANGLE PROJECTION.	No. PER MACHINE:-
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TOLERANCES UNLESS OTHERWISE SPECIFIED:-			
THREE PLACE DECIMALS ± .003	PIERCED HOLES + .002 - .000	ECCENTRICITY	SCREW MACHINE WORK .003
TWO PLACE DECIMALS ± .010	DRILLED HOLES UP TO 1/4 INC. + .003 - .000	"	GEARS .002
FRACTIONAL ± 1/64	" " LET F 257 TO 1/2 + .005 - .000	"	GRINDING .001
ANGULAR ± 1°	" " OVER 1/2 + .007 - .000	✓ GRIND	✓ SMOOTH FINISH.
BREAK ALL CORNERS .005 TO .015	45° ANGLE ON CHAMFERS NOT DIMENSIONED.		

DRAWING NO
L1267B